

# APPROVAL OF MANUFACTURER CERTIFICATE

Certificate No: **AMMM000022N** 

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That

## Clifford-Jacobs Forging Company Champaign, IL, USA

is an approved manufacturer of **Steel Forgings** 

in accordance with **DNV GL rules for classification – Ships** 

and the following particulars:

Application area Forgings for hull structures and equipment

Forgings for shafting and machinery

Steel type Alloy
Forging method see page 2
Max. weight 400 kg
Heat treatment condition see page 2
Additional approval conditions see page 2

Manufacturer(s) approved by this certificate is/are accepted to deliver according to DNV GL, DNV and GL rules. Materials to be applied to DNV GL classed object shall fulfill the material requirements in the applicable DNV GL class rules.

Issued at  $\textbf{Hamburg}\ \ \text{on}\ \textbf{2018-05-30}$ 

for **DNV GL** 

This Certificate is valid until **2021-06-29**.

DNV GL local station: Houston

Approval Engineer: Torben Schälicke

Thorsten Lohmann

Head of Section



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Job Id: **263.11-004313-2** Certificate No: **AMMM000022N** 

### Particulars of the approval

#### Forgings for hull structures and equipment

Steel type	Grade <sup>3)4)</sup>	Forging method 1)	Max. weight [kg]	Delivery condition <sup>2)</sup>
Alloy	VL F550AW, VL F620AW, VL F650AW	OD	400	QT

#### Forgings for shafting and machinery

Steel type	Grade <sup>3)4)</sup>	Forging method 1)	Max. weight [kg]	Delivery condition <sup>2)</sup>
	VL F600A, VL F700A,		400	0.7
Alloy	VL F800A, VL F900A, VL F1000A, VL F1100A	OD	400	QT

#### Remarks:

- 1) OD: Open die forging
- 2) QT: Quenched and tempered
- Certification of any material applied to classed object shall fulfill the applicable material requirements in the DNV GL class rules

4) Incl. equivalent grades in acc. to other standards

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