

November 25, 2024



To: Our Customers

Subject: Current Lead-times & Raw Material Surcharges December 2024

Dear Customers,

Please see surcharges, estimated lead times, and shut down dates below.

CJ Estimated Forging Lead Times:

- **Mill Lead times = 8-10+ weeks**
- **Forgings – “As Forged” = Add 7 weeks to mill lead time**
 - All hammers are at 6-7 weeks lead time with material on the ground or service center material in stock.
- **Outside processes:**
 - **Heat Treating = 3 weeks**
 - **Mechanicals = 1 week**
 - **Non-destructive Testing = 2 weeks**
 - **Machining = 6 weeks**

The above lead times are estimates only.

Holidays & Maintenance Shut Down Periods: *CJ will be shut down during the following time frames:*

- *Thanksgiving: Thursday 11/28/24 & Friday 11/29/24*
- *Maintenance/Holiday Shutdown: 12/24/24 – 1/1/2025*

Steel Company Surcharge Shipment Rates	
Delivery in November 2024 for December 2024 Invoicing	
per Hundred Weight	
Scrap	\$15.309
ALLOYGRADE	TOTAL
E3310H	\$21.396
4130H-4150H	\$7.154
4320	\$16.864
4340	\$17.461
4820	\$26.102
86XX	\$9.214
88XX	\$14.300
9310	\$22.664
EN355	\$18.549
Carbon Steel 10xx	\$0.332
Carbon Steel 1141-1144	\$0.367
Carbon Steel 1146	\$0.487
Raw Material Energy Surcharge	\$0.000
CJ Energy Surcharge	\$0.00
Heat Treat Energy Surcharge	\$0
Shipping Containers (2,000# capacity)	\$62 each

For more information contact customer service at 217.352.5172 or csr@clifford-jacobs.com.