

April 28, 2025



To: Our Customers

Subject: Current Lead-times & Raw Material Surcharges May 2025

Dear Customers,

Please see surcharges, estimated lead times, and shut down dates below.

CJ Estimated Forging Lead Times:

- **Mill Lead times = 9-12+ weeks**
- **Forgings – “As Forged” = Add 4-6 weeks to mill lead time**
 - All hammers are at 4-6 weeks lead time with material on the ground or service center material in stock.
- **Outside processes:**
 - **Heat Treating = 3 weeks**
 - **Mechanicals = 1 week**
 - **Non-destructive Testing = 2 weeks**
 - **Machining = 2- 6 weeks**

The above lead times are estimates only and depend on customer requirements.

Holidays & Maintenance Shut Down Periods: *CJ will be shut down during the following time frames:*

- *Memorial Day: May 26th, 2025*
- *Independence Day: July 4th, 2025*
- *Labor Day: September 1st, 2025*

Steel Company Surcharge Shipment Rates	
Delivery in April 2025 for May 2025 Invoicing	
per Hundred Weight	
Scrap	\$20.075
ALLOYGRADE	TOTAL
E3310H	\$20.137
4130H-4150H	\$6.452
4320	\$15.440
4340	\$16.156
4820	\$22.980
86XX	\$8.411
88XX	\$12.078
9310	\$22.664
EN355	\$19.052
Carbon Steel 10xx	\$0.166
Carbon Steel 1141-1144	\$0.367
Carbon Steel 1146	\$0.487
Raw Material Energy Surcharge	\$0.000
CJ Energy Surcharge	\$0.00
Heat Treat Energy Surcharge	\$0
Shipping Containers (2,000# capacity)	\$62 each

For more information contact customer service at 217.352.5172 or csr@clifford-jacobs.com.