

May 27, 2025



To: Our Customers

Subject: Current Lead-times & Raw Material Surcharges June 2025

Dear Customers,

Please see surcharges, estimated lead times, and shut down dates below.

**CJ Estimated Forging Lead Times:**

- **Mill Lead times = 9-12+ weeks**
- **Forgings – “As Forged” = Add 4-6 weeks to mill lead time**
  - All hammers are at 4-6 weeks lead time with material on the ground or service center material in stock.
- **Outside processes:**
  - **Heat Treating = 3 weeks**
  - **Mechanicals = 1 week**
  - **Non-destructive Testing = 2 weeks**
  - **Machining = 2- 6 weeks**

The above lead times are estimates only and depend on customer requirements.

**Holidays & Maintenance Shut Down Periods:** *CJ will be shut down during the following time frames:*

- *Independence Day: July 4<sup>th</sup>, 2025*
- *Labor Day: September 1<sup>st</sup>, 2025*
- *Thanksgiving: November 27<sup>th</sup> & 28<sup>th</sup> 2025*
- *Maintenance/Holiday Shutdown: December 24<sup>th</sup>, 2025 – January 1<sup>st</sup>, 2026*

Steel Company Surcharge Shipment Rates	
Delivery in May 2025 for June 2025 Invoicing	
per Hundred Weight	
Scrap	\$18.975
ALLOYGRADE	TOTAL
E3310H	\$20.877
4130H-4150H	\$6.521
4320	\$16.283
4340	\$16.789
4820	\$24.598
86XX	\$8.710
88XX	\$12.078
9310	\$22.664
EN355	\$19.052
Carbon Steel 10xx	\$0.206
Carbon Steel 1141-1144	\$0.367
Carbon Steel 1146	\$0.487
Raw Material Energy Surcharge	\$0.000
CJ Energy Surcharge	\$0.00
Heat Treat Energy Surcharge	\$0
Shipping Containers (2,000# capacity)	\$62 each

For more information contact customer service at 217.352.5172 or [csr@clifford-jacobs.com](mailto:csr@clifford-jacobs.com).