

June 24, 2025



To: Our Customers

Subject: Current Lead-times & Raw Material Surcharges July 2025

Dear Customers,

Please see surcharges, estimated lead times, and shut down dates below.

CJ Estimated Forging Lead Times:

- Mill Lead times = 10-12+ weeks
- Forgings – “As Forged” = Add 4-6 weeks to mill lead time
 - All hammers are at 4-6 weeks lead time with material on the ground or service center material in stock.
- Outside processes:
 - Heat Treating = 3 weeks
 - Mechanicals = 1 week
 - Non-destructive Testing = 2 weeks
 - Machining = 2- 6 weeks

The above lead times are estimates only and depend on customer requirements.

Holidays & Maintenance Shut Down Periods: CJ will be shut down during the following time frames:

- Independence Day: July 4th, 2025
- Labor Day: September 1st, 2025
- Thanksgiving: November 27th & 28th 2025
- Maintenance/Holiday Shutdown: December 24th, 2025 – January 1st, 2026

Steel Company Surcharge Shipment Rates	
Delivery in June 2025 for July 2025 Invoicing	
per Hundred Weight	
ALLOYGRADE	TOTAL
Scrap	\$17.325
E3310H	\$19.301
4130H-4150H	\$6.841
4320	\$15.716
4340	\$16.257
4820	\$23.124
86XX	\$8.711
88XX	\$12.078
9310	\$22.664
EN355	\$19.052
Carbon Steel 10xx	\$0.230
Carbon Steel 1141-1144	\$0.367
Carbon Steel 1146	\$0.487
Raw Material Energy Surcharge	\$0.000
CJ Energy Surcharge	\$0.00
Heat Treat Energy Surcharge	\$0
Shipping Containers (2,000# capacity)	\$62 each

For more information contact customer service at 217.352.5172 or csr@clifford-jacobs.com.