

July 29, 2025



To: Our Customers

Subject: Current Lead-times & Raw Material Surcharges August 2025

Dear Customers,

Please see surcharges, estimated lead times, and shut down dates below.

CJ Estimated Forging Lead Times:

- **Mill Lead times = 10-12+ weeks**
- **Forgings – “As Forged” = Add 4-6 weeks to mill lead time**
 - All hammers are at 4-6 weeks lead time with material on the ground or service center material in stock.
- **Outside processes:**
 - **Heat Treating = 3 weeks**
 - **Mechanicals = 1 week**
 - **Non-destructive Testing = 2 weeks**
 - **Machining = 2- 6 weeks**

The above lead times are estimates only and depend on customer requirements.

Holidays & Maintenance Shut Down Periods: *CJ will be shut down during the following time frames:*

- *Labor Day:* September 1st, 2025
- *Thanksgiving:* November 27th & 28th 2025
- *Maintenance/Holiday Shutdown:* December 24th, 2025 – January 1st, 2026

Steel Company Surcharge Shipment Rates	
Delivery in July 2025 for August 2025 Invoicing	
per Hundred Weight	
Scrap	\$17.325
ALLOYGRADE	TOTAL
E3310H	\$19.630
4130H-4150H	\$7.101
4320	\$16.068
4340	\$16.627
4820	\$23.570
86XX	\$8.943
88XX	\$12.078
9310	\$20.853
EN355	\$19.052
Carbon Steel 10xx	\$0.239
Carbon Steel 1141-1144	\$0.367
Carbon Steel 1146	\$0.487
Raw Material Energy Surcharge	\$0.000
CJ Energy Surcharge	\$0.00
Heat Treat Energy Surcharge	\$0
Shipping Containers (2,000# capacity)	\$62 each

For more information contact customer service at 217.352.5172 or csr@clifford-jacobs.com.