

November 24, 2025



To: Our Customers

Subject: Current Lead-times & Raw Material Surcharges December 2025

Dear Customers,

Please see surcharges, estimated lead times, and shut down dates below.

CJ Estimated Forging Lead Times:

- **Mill Lead times = 12 - 14+ weeks**
- **Forgings – “As Forged” = Add 4-6 weeks to mill lead time**
 - All hammers are at 4-6 weeks lead time with material on the ground or service center material in stock.
- **Outside processes:**
 - **Heat Treating = 3 weeks**
 - **Mechanicals = 1 week**
 - **Non-destructive Testing = 2 weeks**
 - **Machining = 2- 6 weeks**

The above lead times are estimates only and depend on customer requirements.

Holidays & Maintenance Shut Down Periods: *CJ will be shut down during the following time frames:*

- *Thanksgiving:* November 27th & 28th 2025
- *Maintenance/Holiday Shutdown:* December 24th, 2025 – January 1st, 2026

Steel Company Surcharge Shipment Rates	
Delivery in November 2025 for December 2025 Invoicing	
per Hundred Weight	
Scrap	\$15.125
ALLOYGRADE	TOTAL
E3310H	\$19.566
4130H-4150H	\$9.409
4320	\$18.536
4340	\$18.780
4820	\$25.699
86XX	\$11.066
88XX	\$16.539
9310	\$21.426
EN355	\$19.052
Carbon Steel 10xx	\$0.344
Carbon Steel 1141-1144	\$0.530
Carbon Steel 1146	\$0.487
Raw Material Energy Surcharge	\$0.000
CJ Energy Surcharge	\$0.00
Heat Treat Energy Surcharge	\$0
Shipping Containers (2,000# capacity)	\$62 each

For more information contact customer service at 217.352.5172 or csr@clifford-jacobs.com.