

May 28, 2026



To: Our Customers

Subject: Current Lead-times & Raw Material Surcharges June 2026

Dear Customers,

Please see surcharges, estimated lead times, and shut down dates below.

CJ Estimated Forging Lead Times:

- **Mill Lead times = 12 - 19+ weeks**
- **Forgings – “As Forged” = Add 4-6 weeks to mill lead time**
 - All hammers are at 4-6 weeks lead time with material on the ground or service center material in stock.
- **Outside processes:**
 - **Heat Treating = 3 weeks**
 - **Mechanicals = 1 week**
 - **Non-destructive Testing = 3 weeks**
 - **Machining = 2- 6 weeks**

The above lead times are estimates only and depend on customer requirements.

Holidays & Maintenance Shut Down Periods: CJ will be shut down during the following time frames:

- **Observed Independence Day:** July 3rd, 2026
- **Labor Day:** September 7th, 2026
- **Thanksgiving Weekend:** November 26th & 27th, 2026
- **Holiday/Maintenance Shutdown:** December 24th, 2026 – Jan 2nd, 2027

Steel Company Surcharge Shipment Rates	
Delivery in May 2026 for June 2026 Invoicing	
per Hundred Weight	
Scrap	\$18.425
ALLOYGRADE	TOTAL
E3310H	\$23.904
4130H-4150H	\$11.556
4320	\$23.216
4340	\$23.888
4820	\$32.289
86XX	\$13.787
88XX	\$20.776
9310	\$27.023
EN355	\$19.052
Carbon Steel 10xx	\$0.178
Carbon Steel 1141-1144	\$0.356
Carbon Steel 1146	\$0.487
Raw Materials Surcharge per gross lb.	\$0.000
Energy Surcharge per gross lb.	\$0.004
All Heat Treated Products per gross lb.	\$0.006
Fuel Surcharge per gross lb.	\$0.020
Shipping Containers (2,000# capacity)	\$62 each
Z Rust Bags	\$15 each

For more information contact customer service at 217.352.5172 or csr@clifford-jacobs.com.