

July 2, 2026



To: Our Customers

Subject: Current Lead-times & Raw Material Surcharges July 2026

Dear Customers,

Please see surcharges, estimated lead times, and shut down dates below.

CJ Estimated Forging Lead Times:

- **Mill Lead times = 14 - 25+ weeks**
- **Forgings – “As Forged” = Add 4-6 weeks to mill lead time**
 - All hammers are at 4-6 weeks lead time with material on the ground or service center material in stock.
- **Outside processes:**
 - **Heat Treating = 3 weeks**
 - **Mechanicals = 1 week**
 - **Non-destructive Testing = 3 weeks**
 - **Machining = 2- 6 weeks**

The above lead times are estimates only and depend on customer requirements.

Holidays & Maintenance Shut Down Periods: *CJ will be shut down during the following time frames:*

- **Observed Independence Day:** July 3rd, 2026
- **Labor Day:** September 7th, 2026
- **Thanksgiving Weekend:** November 26th & 27th, 2026
- **Holiday/Maintenance Shutdown:** December 24th, 2026 – Jan 2nd, 2027

Steel Company Surcharge Shipment Rates Delivery in June 2026 for July 2026 Invoicing per Hundred Weight	
Scrap	\$18.425
ALLOYGRADE	
E3310H	\$25.796
4130H-4150H	\$11.591
4320	\$24.187
4340	\$24.867
4820	\$34.185
86XX	\$14.117
88XX	\$21.106
9310	\$28.783
EN355	\$19.052
Carbon Steel 10xx	\$0.209
Carbon Steel 1141-1144	\$0.417
Carbon Steel 1146	\$0.487

ADDITIONAL CHARGES	
Raw Materials Surcharge per gross lb.	\$0.000
Energy Surcharge per gross lb.	\$0.002
All Heat-Treated Products per gross lb.	\$0.005
Fuel Surcharge per gross lb.	\$0.015
Shipping Containers (2,000# capacity)	\$62 each
Z Rust Bags	\$20 each

For more information contact customer service at 217.352.5172 or csr@clifford-jacobs.com.