November 11, 2026

To: Our Customers
Subject: Current Lead-times & Raw Material Surcharges November 2026

Dear Customers,

Please see surcharges, estimated lead times, and shut down dates below.

CJ Estimated Forging Lead Times:

- **Mill Lead times = 20 - 25+ weeks**
- **Forgings – "As Forged" = Add 4-6 weeks to mill lead time**
    - All hammers are at 4-6 weeks lead time with material on the ground or service center material in stock.
    - **Outside processes:**
        - **Heat Treating = 3 weeks**
        - **Mechanicals = 1 week**
        - **Non-destructive Testing = 3 weeks**
        - **Machining = 2- 6 weeks**

The above lead times are estimates only and depend on customer requirements.

Holidays & Maintenance Shut Down Periods: CJ *will be shut down during the following time frames:*

- ***Thanksgiving Weekend:*** November 26th & 27th, 2026
- ***Holiday/Maintenance Shutdown:*** December 24th, 2026 – Jan 2nd, 2027

Steel Company Surcharge Shipment Rates Delivery in October 2026 for November 2026 Invoicing per Hundred Weight	
Scrap	**$19.525**
ALLOYGRADE	
E3310H	**$23.461**
4130H-4150H	**$10.706**
4320	**$21.756**
4340	**$22.479**
4340ca4	**$22.761**
4820	**$30.437**
86XX	**$12.805**
88XX	**$19.087**
9310	**$25.785**
EN355	**$19.052**
Carbon Steel 10xx	**$0.222**
Carbon Steel 1141-1144	**$0.446**
Carbon Steel 1146	**$0.487**

ADDITIONAL CHARGES	
Raw Materials Surcharge per gross lb.	**$0.000**
Energy Surcharge per gross lb.	**$0.000**
All Heat-Treated Products per gross lb.	**$0.007**
Fuel Surcharge per gross lb.	**$0.025**
Shipping Containers (2,000# capacity)	**$62 each**
Z Rust Bags	**$20 each**

For more information contact customer service at 217.352.5172 or csr@clifford-jacobs.com.